

## **Five Day Value Stream Mapping and Kaizen Event**

(to improve one of your **MANUFACTURING** or **OFFICE** processes!!)

### **Monday Morning Training:**

1. What is Lean?
2. 5S & Visual Controls
3. Kaizen
4. Value Stream Overview
  1. What Are Value Streams
  2. History-Toyota
  3. Identifying the Value Streams
  4. Value Stream Mapping
  5. The Current State
  6. The Future State
  7. Unique Situations
  8. Enhancing the Future State
  9. Implementing Change
  10. Roadblocks

### **Monday Afternoon:**

Lean Manufacturing or Office Simulation

### **Tuesday – Thursday:**

Kaizen Implementation – completing Current Value Streams and Future Value Streams, Developing Improvement Activities, Completing Some Improvement Activities, Performing Time Studies, Determining Work-In Process Inventories

Mini-training sessions on other Lean topics, as necessary (5S, Quick Changeover, etc.)

### **Friday:**

Prepare Report/Presentation in the morning

Presentation to Top Management in the afternoon

### **Requirements:**

- Access to company's objectives and goals, as related to lean focus
- Access to recent data for the targeted product family
- 100% commitment of each team member's time during the event
- A dedicated room to work in, complete with computer, projection system, access to the network (if necessary), white boards, and flipcharts.
- Access to any existing procedures of the chosen value stream

## Customer Feedback

Thank you for training last week. I really enjoyed your processes, your style and your humor. This training is just the beginning. This process improvement plan is great. We couldn't have done it without you. I see positive changes coming for us and they all look good. Thanks again!

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This whole thing has been a great experience, and coming from "Mrs. Cynical" herself, you should give yourself a big pat on the back!

The best part for me was when you had us do the exercises. I'm a person who learns by seeing and doing, not reading a book or manual. Those exercises were the key to my understanding that this process really does work! If I hadn't seen it work, with my own eyes, I never would have believed it.